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WELCOME TO SPECTRA More and more of today's leading brands are turning to Spectra as they seek outstanding packaging solutions for their products.



Although relatively young, formed as recently as 2007, Spectra have rapidly established themselves within the packaging industry as the go-to company for innovation and quality.

With their energetic and innovative approach, Spectra has established lasting relationships with toiletries, cosmetics and personal care sectors.

From their modern state-of-the-art manufacturing facility, Spectra can produce a range of high quality products, from versatile packaging in HDPE to glass-like containers in PET. They can also offer a variety of closures, designed to perfectly compliment their bottle range.

The company has also continued to make huge strides in developing sustainable packaging solutions to help brands make an environmental difference. These include advances in Biopolymer and PCR (Post Consumer Recycled) materials in both HDPE and PET.

Spectra is also constantly adding to their extensive range of standard bottles and caps for an off-the-shelf packaging solution as well as providing a bespoke custom moulding and tooling service.

The firm has committed substantial investment in their bespoke 17.4 acre production facility with the very latest machinery and technology and plan to expand the site in the near future. Furthermore, the company has also invested in a dynamic and creative workforce - all industry experts who understand the demanding expectations of today's biggest brands.

Spectra also has the expertise to guide and advise customers in all, or any, of the manufacturing processes to help their knowledge is backed with a flexible approach to each individual customer's requirements.

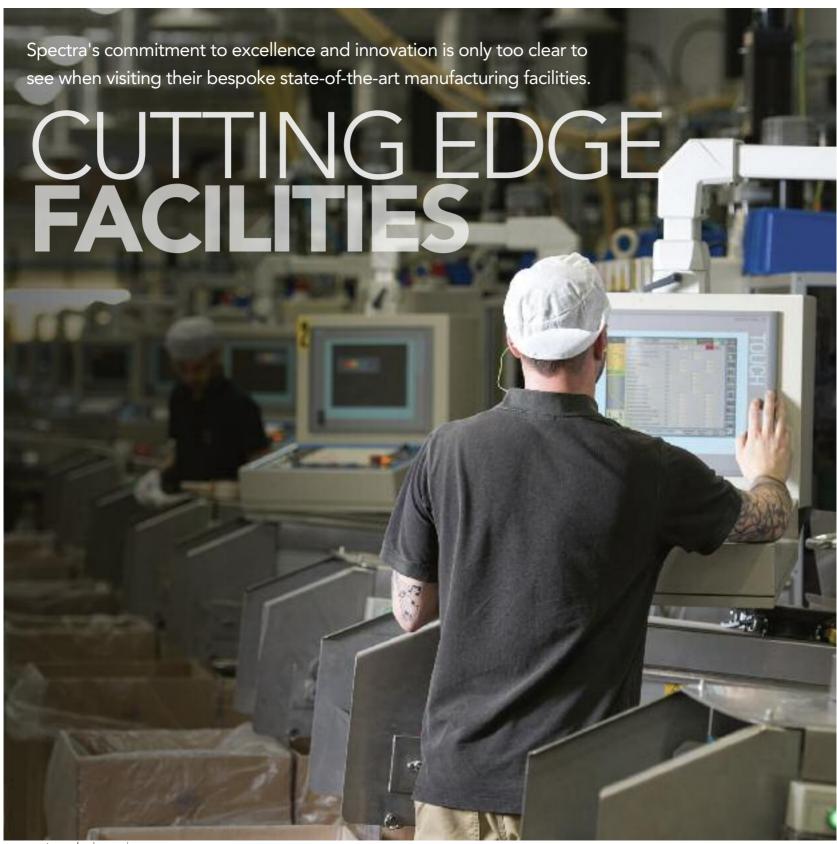








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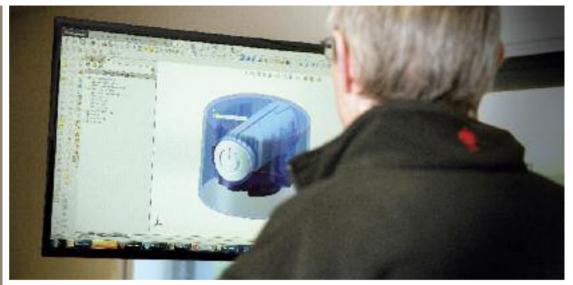
The company's relocation in 2011 to their unobtrusive custom built 17.4 acre site was undertaken in order to satisfy growing customer

Located on the outskirts of the Spectra's tailor-made plant has been sympathetically set within trees and

The factory site has excellent road access and parking and also includes staff and visitors for further ease of access.

The new site can easily satisfy up up to 20m closures. Additionally, handle up to 15m components per maintained by a number of large and storage, including a reinforced purpose built 4 hour fire rated

thinking approach, there is plenty facilities and Spectra has already











When brands need to stand out from the crowd, Spectra can deliver a number of innovative packaging solutions to help them elevate their products above those of their competitors.

Much more than simply a manufacturer of plastics, Spectra have developed a partner, with innovation and creativity at

different and each customer is unique in throughout the entire design process

distinctive cutting edge packaging with clear creative thinking and expert through leading edge decoration and

and then advise customers to help them transform a product into something that











Spectra have always taken huge pride in providing excellent customer service by making sure they give superb expertise coupled with the best possible lead-times. DUTSTANDING

only do they ensure the highest possible professionally. By doing so, the company has maintained excellent client retention rates.

number of measures.

directly with someone who can give an expert assistance needed. Spectra also make sure that enquiries such as emails and other

communication and progress updates are the









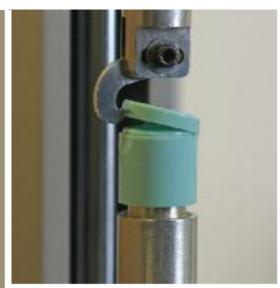


receive the same level of excellence time

maintain these standards. Furthermore, regular consultation with customers

Expert staff ensure all moulded bottles and These are then documented and checked by

Spectra also maintain an extremely well and time again.











IMPLEMENTATION



SELECT YOUR BOTTLE

Spectra have a range of over 160 standard bottles to choose from, available in both high-density polyethylene and polyethylene terephthalate. There's a wide selection in differing shapes and sizes to suit any product, including rounds, ovals and squares in capacities of 30ml to 500ml. These standards also feature a number of neck finishes too, enabling different cap fitments. For an environmental packaging solution, Spectra can also offer recycled PCR too, available in both HDPE and PET.

SELECT YOUR CLOSURE

Once you've chosen your bottle, you can give it an even more distinctive look with one of Spectra's standard closures. There are a number of caps to suit a variety of standard bottle combinations. From flip tops, shallow caps and tall radiused closures, to double wall caps for that sleek seamless appearance. Spectra can also offer a range of overcaps in both gloss and matt to fit a variety of HDPE and PET tubulars. For a guide to neck finishes and how they work with your cap choice see page 128.

Spectra can provide the complete packaging service with innovative bespoke custom moulding and tooling. However, you don't have to use custom tooling alone to engage and inspire your audience. Spectra's standard range of bottles and caps can also give your brand a distinctive point of difference ensuring your products are still unique.

Matching a combination of either standard HDPE or PET bottles with standard caps can still make your brand truly individual. Whats more, Spectra's expertise in colouring and decoration will really make your products stand out from the crowd. Below are just four simple steps to product differentiation using bottles and caps from Spectra's standard range.



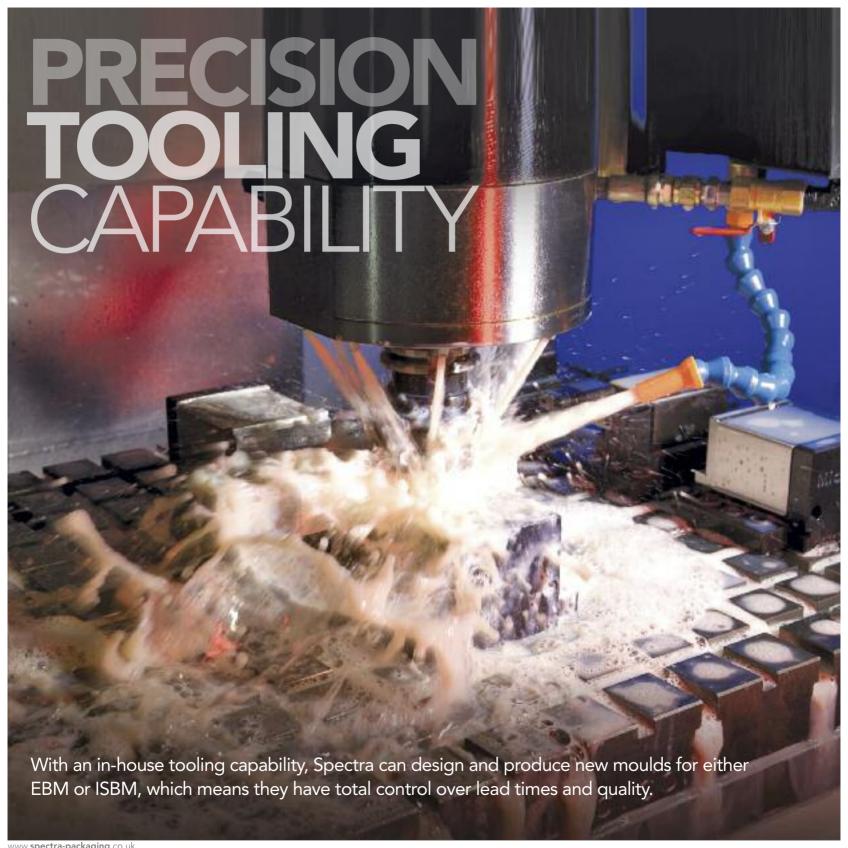
SELECT YOUR COLOUR

Now you've chosen your bottle and cap, why not use Spectra's colouring expertise to give your product a real point of difference. Working alongside leading polymer masterbatch specialists, Spectra can match nearly any colour you like from a number of sources. These include anything from a Pantone reference to an actual colour swatch. There are a number of effects available too, such as sparkling, fluorescents and frosting. We can also arrange for customers to visit us and colour match at our state-of-the-art facility.



SELECT YOUR DECORATION

Your product now has a bottle, a cap, and an exact colour - what better way to finalise the complete packaging solution than with stylish, distinctive decoration. Spectra can provide a range of decorative effects to really enlighten your products. These include foil blocking and peripheral cap banding for a really premium appearance as well as intricate silk screen printing. Spectra can also offer a number of beautiful, distinctive effects, such as matt or gloss lacquering and varnishes.



can design and produce new moulds for either EBM or ISBM, which means they have total control over lead times and quality.

detailed drawings and realistic rendered

computer controlled technology and a fully

Spectra fully appreciate that tooling costs can

that include the opportunity for outright purchase and ownership as well as a part ownership arrangement with a limited period of exclusivity.

Furthermore, the facility for installment payments over an agreed production

Spectra can also provide a full sampling customers experience that complete and in-house control that means the company can confidently meet the challenge























RESPONSIBLE COMPANY ETHOS

As well as providing environmentally friendly packaging, Spectra also maintain an environmentally responsible ethos as well, with a number of actions put in place to help reduce energy and look after the environment.



include controlled release surface water for flood car park to also minimise potential flood issues.

the planting of over 600 trees, all regularly

number of measures too. For example, energy incoming electricity ensuring Spectra maximise free air cooler into their process water to take

has also been closely considered. For example,

measures for the factory, Spectra have also











For customers seeking a real point of difference, Spectra are on hand to custom colour products for truly stunning results.

innovation, Spectra can ensure consistency of colour across a number of materials company is able to offer customers

customers want in time-scales to suit experts to ensure versatility and flexibility

colour for a customer from a number of

The company believes that it is this customers to create a lasting and market sector.

Spectra can also offer a fantastic array of pearlescents and sparkling to ensure products have a true point of difference













Spectra's highly skilled team of experts can maximise the true potential of customers house printing facility Spectra can provide a number of ground breaking decoration

These include, 4-pass silk-screen presses that utilise UV cured inks with each machine producing capacities of up to 3,500 units per a multi-pass facility can also ensure colours are produced to excellent tolerances. Using UV printing technology, Spectra can and flat oval containers.

Spectra can also offer beautiful hot foil stamping for a premium appearance for both HDPE and PET containers, including peripheral circumference foil banding for closures, all achieved on bespoke hi-tech machinery developed by

The company has also made massive strides with a number of other stunning decoration techniques developed in their print department.

These include Spectra's revolutionary 360 circumference of the bottle. Another innovative effect on offer is the company's embossed finish providing a truly tactile finish.

Experienced staff can assist with artwork requirements as well as help with preparation latest state- of-the-art technology means that standard file formats.









